

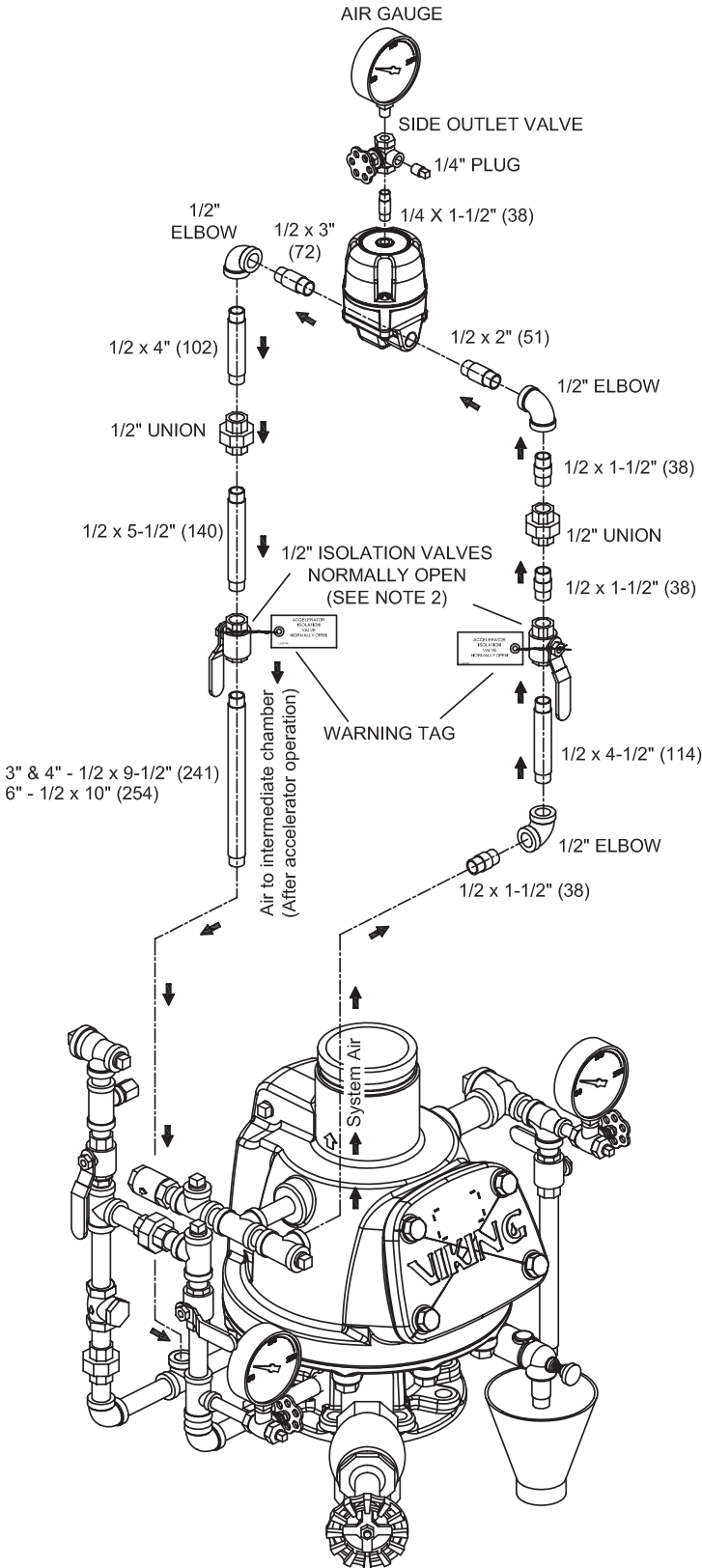


TECHNICAL DATA

MODEL D-2 ACCELERATOR TRIM

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services 877-384-5464 Fax: 269-945-4495 Email: techsvcs@vikingcorp.com

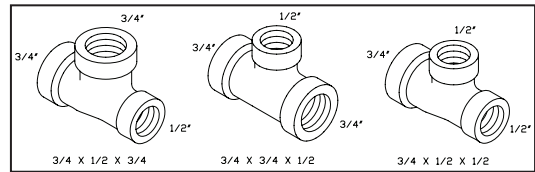


3" & 4" - 1/2 x 9-1/2" (241)
6" - 1/2 x 10" (254)

Model D-2 Accelerator Trim	
Valve Size	Trim Part Number
3", 4" & 6"	09730
Standard Trim Sets include galvanized nipples and fittings.	

General Notes:

- Accelerator must be trimmed as shown. Any deviation from trim size or arrangement may affect operation of the Accelerator.
- Dimensions in parenthesis are millimeter and may be approximations.
- Viking uses ASME fitting designations. Tee's shall be called out in the following order: 1 - largest outlet on run; 2 - Smaller outlet on run; 3 - Branch size.



Note 1: The Model D-2 Accelerator is not included with trim packages and must be ordered separately (P/N 09881). Accelerators must be trimmed as shown. For instructions pertaining to **PLACING THE SYSTEM IN SERVICE**, refer to Technical Data for the Model D-2 Accelerator.

Note 2: Accelerator Isolation Valves are **NORMALLY OPEN**. Do not close either Isolation Valve, except during system hydrostatic test and when servicing the Accelerator.

Accelerator Operation:

(Refer to Accelerator Technical Data)

- 1st:** System air pressure is reduced.
- 2nd:** Accelerator operates, exhausting air pressure from inlet piping and routing the system air into the intermediate chamber of the Dry Valve.

CAUTION: When resetting air to accelerator, all air in top chamber of accelerator must be bled to zero so it will seat when adding air. The air can be bled by loosening the air gauge on top of the accelerator.

THIS PAGE
INTENTIONALLY
LEFT BLANK