

WADCO® DARK SUPER SUPREME CUTTING & THREADING OIL WD-SPEC

PRODUCT DESCRIPTION

PRODUCT

WADCO® Super Supreme Dark Cutting and Threading Oil

TYPE

WADCO® Super Supreme Dark Cutting and Threading Oil is a transparent, high standard, anti-mist, economical, clear oil which gives clean, fast, easy cuts. In addition to its high percentage of active pure sulphur, WADCO® Super Supreme Dark Cutting and Threading Oil also contains a chlorine compound that keeps chaser dies sharp longer and enables them to produce clean sharp threads without tearing.

- Non-Flammable
- Clings to pipe
- Anti-misting
- Prevents Rust
- Fast Acting
- High Sulphur Content
- Economical
- Non-Corrosive

WADCO® Super Supreme Dark Cutting and Threading Oil penetrates well into the interior cutting edges of the pipe dies and since it does not creep away from the points where heat is generated, reduces unnecessary waste.

RECOMMENDED USES

WADCO® Dark is a Super Supreme Sulphur-based Cutting and Threading Oil for use with all types of pipe threading machinery - drilling, gear cutting and screw machines. WADCO® Dark Cutting and Threading Oil cools the cutting surface to reduce the loss of hardness and distortion of the metal. Excellent for hand threading or machine use.

COLOR

Dark Oil

WD-SPEC

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This product is manufactured in the U.S.A.

CONSISTENCY

Liquid oil. Non deteriorating, never turns rancid. WADCO® has an indefinite shelf life.

ENVIRONMENTAL STATEMENT

WADCO® Super Supreme Dark Cutting and Threading Oil is formulated to be nonhazardous to the skin and inhibits growth of all germs and infectious organisms within the oil. WADCO® Super Supreme Dark Cutting and Threading Oil is free of toxic ingredients, such as poly chlorinated biphenyls and poly nuclear aromatic compounds.

FLASH POINT, COC
380°F (193°C)

POUR POINT
20°F (-6°C)

SPECIFIC GRAVITY° API
27.3

VISCOSITY cSt at 40°C
30.8

PACKAGING

U.S. Measure:

Stock Code	Size
Plastic Container	
WD16	1 pint (473 ml)
Plastic Jug w/Spout	
WD32	1 quart (.95 L)
Plastic Jug w/Spout	
WD1	1 gal. (3.785 L)
Pail w/Handle	
WD5	5 gal. (18.9 L)
55 Gallon Steel Drum	
WD55	55 gal. (208 L)

WEIGHT PER U.S. GALLON

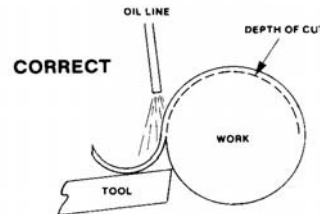
7.6 lbs. (3.5 kg) ± 0.2

SHIPPING WEIGHT PER CASE

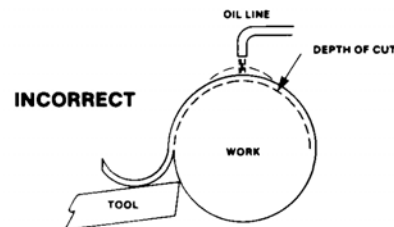
Stock#	Case Weight	#/Case
WD16	14 lbs. (6.4 kg)	12/case
WD32	27 lbs. (12.2 kg)	12/case
WD1	48 lbs. (21.8 kg)	6/case
WD5	39 lbs. (17.7 kg)	1 each
WD55	454 lbs. (205.9 kg)	1 each

DIRECTIONS FOR USE

1. Start the flow of oil before dies are in contact with the pipe.
2. Flood the area being cut or threaded to insure against occasional dry cutting periods. Failure to keep surface oiled can result in damage to cutting tools and grinding wheels.
3. Keep the flow of oil on the work zone until the operation of cutting or threading is complete.



Showing the correct manner in which cutting fluids should be applied to the tool and work in order that best results may be accomplished.



When oil is applied in this manner, it can neither cool nor lubricate tool or work with any degree of satisfaction.

NOTE: All Whitlam Cutting and Threading Oils are nonsmoking and non fogging. Smoking or fogging of any Whitlam Cutting and Threading Oils can only occur if the fluid is overheated due to inadequate or misdirected oil flow.



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