

## VK3541 Quick Response Conventional Sprinkler K8.0

#### 1. PRODUCT IDENTIFICATION

This document covers the following product, hereafter referred to as "sprinkler":

VK3541: Quick Response, Standard Coverage, Conventional, K8.0 (115) Sprinkler.

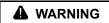
#### 2. INTENDED USE

The sprinkler is intended to be used in automatic fire sprinkler systems as allowed by applicable approval authorities. The sprinkler must be used in accordance with:

- 1. the sprinkler's Listings, Approvals, and associated design requirements.
- 2. the recognized design and installations standards issued, for example NFPA, FM, EN, VdS, or LPCB.
- the latest revisions of all applicable manufacturer's documentation.



Governmental codes, ordinances, and standards may apply and may differ from one another.



Cancer and Reproductive Harm www.P65Warnings.ca.gov

## 3. LISTING AND APPROVALS

Refer to section 5 for details and requirements that must be followed.





**LPCB Approved** 





**UKCA Approved** 

## VK3541 Quick Response Conventional Sprinkler K8.0

#### 4. TECHNICAL SPECIFICATIONS

#### 4.1 Definitions

**Standard Conventional Sprinkler:** An "old style" sprinkler intended to be installed with the deflector in either the upright or pendent position. The deflector provides a spherical type pattern with 40 or 60 percent of the water initially directed downward and a proportion directed upward. Must be installed in accordance with installation rules for conventional or old style sprinklers. DO NOT USE AS A REPLACEMENT FOR STANDARD SPRAY SPRINKLERS. Marked "C U/P" (Conventional Upright/Pendent) on the deflector.

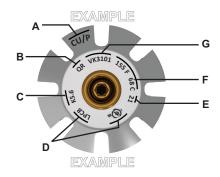
**Corrosion Resistant Sprinkler:** A special service sprinkler with non-corrosive protective coatings, or that is fabricated from non-corrosive material, for use in atmospheres that would normally corrode sprinklers. Sprinklers can be ordered as corrosion resistant sprinklers and can be used with escutcheons when allowed by the approval body.

#### 4.2 Ratings and Physical Characteristics

Parameter	Value	
Minimum operating pressure	7 psi (0.5 bar)	
Maximum rated pressure	175 psi (12 bar)	
Factory tested pressure	500 psi (35 bar)	
Thread size	3/4" NPT or 20 mm BSPT	
Nominal K–factor	8.0 U.S. (115)	
Minimum temperature rating (glass bulb)	−65 °F (−55 °C)	

# VK3541 Quick Response Conventional Sprinkler K8.0

## 4.3 Markings and Dimensions



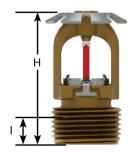


Figure - 1 Markings

Figure - 2: Dimensions

Ref	Description	Value	
Α	Sprinkler type	C U/P: Conventional Upright/Pendent	
В	Response type	QR: Quick Response	
С	C Nominal K-factor See section 4.2		
D	Listings and Approvals See sections 3. and 5.		
Е	Manufacture date (year) See marking		
F	Nominal temperature rating	See marking	
G	Manufacturers Sprinkler Identification Number (SIN) VK3541		
Н	Height	1-15/16" (49 mm)	
I	Nominal pipe engagement	7/16" (11 mm)	

# VK3541 Quick Response Conventional Sprinkler K8.0

#### 4.4 Materials of Construction

NOTICE: Do not disassemble the sprinkler.

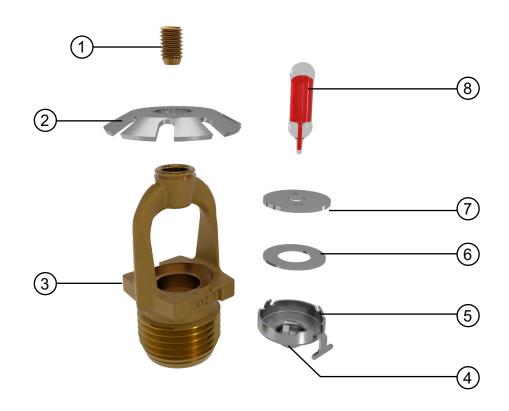


Figure - 3 Sprinkler Components

Ref	Description	Material
1	Compression screw	Brass CW612N, CW508L, UNS-C36000 or UNS-C26000
2	Deflector	Stainless steel UNS S30400
3	Sprinkler body	CW602N, UNS-C84400 or QM brass
4	Pip cap seal	Polytetrafluoroethylene (PTFE)
5	Pip cap shell	Stainless steel UNS-S44400
6	Belleville spring	Nickel alloy
7	Pip cap disc	Stainless steel UNS-S30100
8	Bulb	Glass, nominal 0.10" (3 mm) diameter

## VK3541 Quick Response Conventional Sprinkler K8.0

#### 5. LISTING AND APPROVAL DESIGN REQUIREMENTS

#### 5.1 Listing and Approval Specifications

	Threa	d Size	Approval Body			
Sprinkler Base Part	NPT	BSPT	cULus	CE	LPCB	UKCA
Number <sup>1</sup>			Approval Specification			
23912	3/4"		A1 A1 A1		A1	A1
23918	_	20 mm	A1	A1	A1	A1

#### **Approval Specification (Temperature Ratings) Key:**

**A** = 135 °F (57 °C), 155 °F (68 °C), 175 °F (79 °C), 200 °F (93 °C) and 286 °F (141 °C)

#### **Approval Specification (Finishes) Key:**

1 = Brass, Chrome, White Polyester <sup>2,3</sup>, Black Polyester<sup>2,3</sup>, and ENT <sup>3</sup>

#### 5.2 cULus Listing Requirements and Details

The sprinkler is cULus Listed as indicated in Table 5.1 for installation in accordance with the latest edition of NFPA 13 for standard spray sprinklers. This sprinkler is designed for use in light and ordinary hazard occupancies.

#### 5.3 Additional Approval Requirements and Details

Refer to Table 5.1 for approved configurations allowed by each of the following approvals.

- CE CPR: Standard EN 12259-1:1999 +A3:2006; Declaration of Performance DOP\_XT1B.
- LPCB: Standard EN 12259-1:1999 +A3:2006; Certificate Number 096m.
- UKCA: Standard EN12259-1:1999 +A3:2006; Declaration of Conformity UKCA DOC S5048.

#### 5.4 Corrosion Resistant Coatings

The corrosion resistant coatings have passed the standard corrosion tests required by the approving agencies and are listed and approved as indicated in Table 5.1. These tests do not represent all possible corrosive environments. The Electro-less Nickel PTFE (ENT) finish passed the UL 199 thirty day corrosion test and is cULus listed and FM Approved as corrosion resistant. For automatic sprinklers, the ENT coating is applied to all exposed exterior surfaces, including the waterway.

Prior to installation, verify that the coatings are compatible with, or suitable for, the proposed environment. The ENT finish has not been evaluated for environments containing chlorine, such as indoor swimming pools. It is not recommended for these applications.

<sup>1</sup> For complete part number, refer to Viking's current price list.

<sup>2</sup> For White Polyester and Black Polyester, other colors are available upon request and will carry the same Listings and Approvals as the standard colors.

<sup>3</sup> cULus Listed as corrosion resistant.

## VK3541 Quick Response Conventional Sprinkler K8.0

#### 5.5 Available Temperature Ratings

Viking sprinklers are available in several temperature ratings that relate to a specific temperature classification. Applicable installation rules mandate the use and limitations of each temperature classification. In selecting the appropriate temperature classification, the maximum expected ceiling temperature must be known. When there is doubt as to the maximum temperature at the sprinkler location, a maximum-reading thermometer should be used to determine the temperature under conditions that would show the highest readings to be expected. In addition, recognized installation rules may require a higher temperature classification, depending upon sprinkler location, occupancy classification, commodity classification, storage height, and other hazards. In all cases, the maximum expected ceiling temperature dictates the lowest allowable temperature classification. Sprinklers located immediately adjacent to a heat source may require a higher temperature rating.

### 6. ORDERING PROCEDURE

#### 6.1 Sprinkler

- 1. Choose a sprinkler base part number with the required thread size and listing or approval (refer to section 5):
- 2. Add the suffix for the desired finish.
- 3. Add the suffix for the desired temperature rating.

NOTE: For Polyester, insert the desired temperature rating suffix where the dash (–) is shown.

**EXAMPLE: 23912MB/W** = VK3541 with white polyester finish and 155 °F (68 °C) nominal temperature rating. This sprinkler is to be installed into an area with a maximum ambient temperature of 100 °F (38 °C).

1. Sprinkler Base Part Number		
See Section 5		
23912	3/4" NPT	
23918	20 mm BSPT	

2. Finish		
Description	Suffix	
Brass	Α	
Chrome	F	
White Polyester	M-/W	
Black Polyester	M-/B	
ENT	JN	

3. Temperature Rating			
Nominal Temperature Rating  Rating  Maximum Ambient Color Ceiling Temperature		Suffix	
135 °F (57 °C)	Orange	100 °F (38 °C)	Α
155 °F (68 °C)	Red	100 °F (38 °C)	В
175 °F (79 °C)	Yellow	150 °F (65 °C)	D
200 °F (93 °C)	Green	150 °F (65 °C)	E
286 °F (141 °C)	Blue	225 °F (107 °C)	G
OPEN		_	Z

# VK3541 Quick Response Conventional Sprinkler K8.0

## **6.2 Sprinkler Accessories**



Figure - 4: Sprinkler Accessories

Image Reference	Part Number	Description
1)	23559MB	Straight wrench: required for proper installation
2)	01724A	Sprinkler cabinet: holds up to 6 sprinklers
3)	01725A	Sprinkler cabinet: holds up to 12 sprinklers (not shown)



# VK3541 Quick Response Conventional Sprinkler K8.0

#### 7. CONTACT

The sprinkler and accessories are available through Viking distributors only. Contact your local Viking sales office which can be found on our website:

Americas and Asia: www.vikinggroupinc.com/locations OR Europe, Middle East, Africa (EMEA): www.viking-emea.com/contact

#### Manufacturer:

The Viking Corporation 5150 Beltway SE Caledonia, MI 49316 Tel.: (800) 968–9501 Fax: 269–818–1680

Technical Services: 1-877-384-5464

techsvcs@vikingcorp.com

#### Importer EU:

Viking S.A. 21, Z.I, Haneboesch L–4562 Differdange / Niederkorn Tel.: +352 58 37 37 – 1

Fax: +352 58 37 36

vikinglux@viking-emea.com

### Asia Pacific (APAC) Main Office:

The Viking Corporation (Far East) Pte. Ltd. 69 Tuas View Square

Westlink Techpark, Singapore 637621

Tel: (+65) 6 278 4061 Fax: (+65) 6 278 4609 vikingAPAC@vikingcorp.com

F\_111620 Rev 02 May 2023



# Model XT1 Conventional Sprinklers

		1	D. 1.14
bg	Инсталирайте и пуснете продукта в експлоатация само ако следната инструкция е ясно разбрана.	lv	Produkta iemontēšanu un ekspluatācijas sākšanau veikt tikai tad, ja dotā instrukcija ir pilnībā saprasta.
cs	Namontujte a spusťte do provozu produkt pouze tehdy, když jste jasně pochopili tento návod.	lt	Produktą montuokite ir pradėkite eksploatuoti tik tuomet, jei aiškiai suprantate šią instrukciją.
de	Du må kun montere og idriftsætte produktet, hvis du har forstået følgende vejledning til fulde.	mt	Installa u ħaddem il-prodott biss jekk l-istruzzjonijiet li ģejjin jinftiehmu b'mod ċar.
de	Produkt nur einbauen und in Betrieb nehmen, wenn die nachfolgende Anleitung klar verstanden wird.	nl	Product alleen installeren en in gebruik nemen, als de volgende instructies begrepen zijn.
el	Η εγκατάσταση και θέση σε λειτουργία του προϊόντος επιτρέπονται μόνο εάν οι ακόλουθες οδηγίες έχουν γίνει κατανοητές.	no	Ikke installer og ta i bruk produktet uten at følgende anvisninger er tydelig forstått.
en	Do not install and commission the product unless you have clearly understood the instructions below.	pl	Produkt należy montować i uruchamiać tylko wtedy, gdy poniższe instrukcje są w pełni zrozumiałe.
es	Instalar el producto y ponerlo en funcionamiento solo cuando se hayan comprendido claramente las siguientes instrucciones.	pt	Instalar e colocar o produto em funcionamento somente se as instruções a seguir forem claramente compreendidas.
et	Paigaldage toode ja kasutage seda ainult siis, kui saate alljärgnevast juhendist selgelt aru.	ro	Montați produsul și puneți-l în funcțiune numai dacă instrucțiunea următoare este înțeleasă clar.
fi	Tuotteen saa asentaa ja ottaa käyttöön vain, jos jäljempänä oleva ohje ymmärretään selvästi.	ru	Не устанавливайте и не принимайте оборудование в эксплуатацию, если вы четко не поняли инструкции ниже
fr	N'installer et ne mettre en service le produit que si les instructions suivantes ont été clairement comprises.	sk	Namontujte a spustite do prevádzky výrobok iba vtedy, pokiaľ ste jasne pochopili tento návod.
ga	Ná déan an táirge a shuiteail agus a choimisiunu mura dtuigeann tu na treoracha thios go soileir.	sl	Izdelek vgradite in zaženite samo, če ste dobro razumeli navodila v nadaljevanju.
hr	Ne instalirajte i ne puštajte proizvod u rad ako niste jasno razumjeli donje upute.	sr	Не инсталирајте и не пуштајте производ у рад ако нисте јасно разумели упутства у наставку.
hu	Csak akkor építse be a terméket és helyezze üzembe, ha a következő útmutatót egyértelműen megértette.	sv	Montera och driftsätt produkten endast om du förstår den efterföljande instruktionen.
ls	Settu ekki upp eða taktu vöruna í notkun nema þú hafir skilið greinilega leiðbeiningarnar hér að neðan.	tr	Aşağıdaki talimatları açıkça anlamadan ürünü kurmayın ve devreye almayın.
it	Montare il prodotto e metterlo in funzione solo se si sono comprese appieno le seguenti istruzioni.		

### 1. PRODUCT IDENTIFICATION

This document covers the following products, hereafter referred to as "sprinkler":

- VK1181 Standard Response Conventional Sprinkler K5.6 (80.6)
- VK1201 Standard Response Conventional Sprinkler K8.0 (115)
- VK1202 Standard Response Conventional Sprinkler K8.0 (115)
- VK3101 Quick Response Conventional Sprinkler K5.6 (80.6)
- VK3541 Quick Response Conventional Sprinkler K8.0 (115)
- VK3542 Quick Response Conventional Sprinkler K8.0 (115)

### 2. OTHER APPLICABLE DOCUMENTS

For intended use and relevant conditions for the safe use of the specific sprinkler refer to the appropriate *Technical Data Sheet*.



## Model XT1 Conventional Sprinklers

#### 3. TRANSPORT AND HANDLING



#### A damaged or compromised sprinkler poses the risk of fatal consequences.

Damaged or compromised sprinklers will not operate properly which could lead to loss of life.

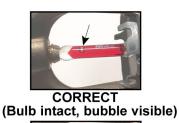
- NEVER use a sprinkler that has been exposed to temperatures exceeding the maximum allowed ambient temperature.
- NEVER use a sprinkler with a loss of liquid from the glass bulb or damage to the fusible element. A small bubble should be visible within the glass bulb; rotate the sprinkler to a horizontal position while observing the bulb to see the bubble.
- NEVER use a sprinkler that has been dropped or damaged.
- ALWAYS Protect the sprinkler from mechanical damage during storage, transport, and handling.
- NEVER use sprinklers that have been painted by anyone other than the manufacturer.
- ALWAYS protect sprinklers from being painted during installation or replacement in accordance with the installation standards.
- NEVER clean sprinklers with anything other than 7 psi or lower compressed air.
- NEVER apply soap, water, ammonia, adhesives, solvents or any other fluids on sprinklers.
- Destroy every damaged or compromised sprinkler.

#### **NOTICE**

#### Protect sprinklers during transport and handling.

- ALWAYS handle the sprinkler with care.
- ALWAYS keep the protective cap on the sprinkler during transport and handling.
- NEVER remove the protective cap until the fire sprinkler system is placed in service and the potential for mechanical damage no longer exists.
- ALWAYS protect the sprinkler from direct sunlight during transport and handling.
- ALWAYS store sprinkler in a cool, dry, protected area.
- ALWAYS use original manufacturer's shipping containers.
- NEVER store a sprinkler loose in a box, bin, bucket, or other type of container.
- ALWAYS keep the sprinkler separated from other sprinklers.
- NEVER allow metal parts to contact the sprinkler operating elements.

NOTE: If the glass bulb included on the sprinkler has been exposed to ultraviolet light, the color inside the bulb may fade. This color change does not affect the operation of the sprinkler.





INCORRECT (bulb cracked, fluid missing)



CORRECT (Protective caps in place)



INCORRECT (Protective caps not in place)



CORRECT Container



INCORRECT (Stored loose in a box)

## Model XT1 Conventional Sprinklers

#### 4. INSTALLATION



Installation by insufficiently qualified personnel poses the risk of fatal consequences.

This sprinkler must be installed properly by qualified personnel familiar with safe practices and applicable and
recognized design and installation standards issued, for example, by NFPA, FM, VdS, or LPCB, and trained how to
properly perform the installation procedures.



#### **Cutting Hazard.**

Sprinklers, accessories, cabinets, and packaging can have sharp edges that can cause cuts.

Wear appropriate personal protective equipment (gloves) while handling product.

Optional Guards, Shields, and Escutcheons: If the sprinkler shall be installed together with a guard, shield, or escutcheon refer to the applicable documents for the products used.

- 1. Install all required piping in the intended installation location.
- 2. Verify that the sprinkler model/style, K-factor, temperature rating, and response characteristics are appropriate for the intended installation location. See Table 1 and Figure 4.
- 3. Inspect the sprinkler for damage. Destroy every damaged or compromised sprinkler. The following are examples in which sprinklers are considered damaged or compromised. Replace the sprinkler in the following cases:
  - Sprinkler with a loss of fluid from the glass bulb or damage to the fusible element.
  - Sprinklers that have been field painted, caulked, or mechanically damaged.
  - · Sprinklers showing signs of corrosion.
- 4. Verify that the sprinkler is protected with the protective cap or clip.
- Apply a small amount of pipe-joint compound or tape to the external threads of the sprinkler only. Do not allow a build-up of compound inside the sprinkler inlet (Figure 1).



Figure - 1

# Model XT1 Conventional Sprinklers

6. NOTICE: Do not use the deflector to start threading the sprinkler into a fitting. Use ONLY the approved wrench to install the sprinkler. Refer to the sprinkler's *Technical Data Sheet*. Carefully slide the proper wrench onto the wrench flats (Figure 2).



Figure - 2

7. NOTICE: Over-tightening the sprinkler can cause permanent damage. For 1/2" NPT (or 15 mm BSPT) sprinkler, tighten up to a maximum torque of 14 ft-lbs (19 Nm). For 3/4" NPT (or 20 mm BSPT) sprinkler, tighten up to a maximum of 20 ft-lbs (27,1 Nm).

Tighten the sprinkler as necessary (Figure 3). If applicable, install a sprinkler guard and water shield.

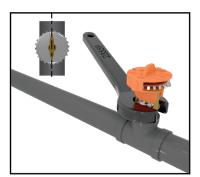


Figure - 3

8. NOTICE: Sprinkler protective caps/clips must be removed from the sprinkler before placing the system in service. Test the entire sprinkler system.

Refer to the applicable system documentation, regulations, and standards to ensure compliance.



# Model XT1 Conventional Sprinklers

	Table 1: Sprinkler Markings				
Ref.	Parameter				
Α	Sprinkler type	EXAMPLE			
В	Response type	A			
С	Nominal K-factor	B G			
D	Listings and Approvals	F			
Е	Manufacture date (year)	C E			
F	Nominal temperature rating				
G	Manufacturers Sprinkler Identification Number (SIN)	EXAMPLE Figure – 4			

#### 5. CONTACT

The sprinkler and accessories are available through Viking distributors only. Contact your local Viking sales office which can be found on our website:

Americas and Asia: www.vikinggroupinc.com/locations OR Europe, Middle East, Africa (EMEA): www.viking-emea.com/contact

#### Manufacturer:

The Viking Corporation 5150 Beltway SE Caledonia, MI 49316 Tel.: (800) 968–9501 Fax: 269–818–1680

Technical Services: 1-877-384-5464

techsvcs@vikingcorp.com

#### Importer EU:

Viking S.A. 21, Z.I, Haneboesch L–4562 Differdange / Niederkorn Tel.: +352 58 37 37 – 1

Fax: +352 58 37 36

vikinglux@viking-emea.com

### Asia Pacific (APAC) Main Office:

The Viking Corporation (Far East) Pte. Ltd.

69 Tuas View Square

Westlink Techpark, Singapore 637621

Tel: (+65) 6 278 4061 Fax: (+65) 6 278 4609

vikingAPAC@vikingcorp.com

### Operation and Maintenance Instructions

## **Model XT-1 Sprinklers**

#### 1. PRODUCT IDENTIFICATION

This document covers the following product, hereafter referred to as "sprinkler" (SR=Standard Response, QR=Quick Response):

- VK1001 SR Upright Sprinkler K5.6 (80.6)
- VK2001 SR Upright Sprinkler K8.0 (115)
- VK2002 SR Upright Sprinkler K8.0 (115)
- VK3001 QR Upright Sprinkler K5.6 (80.6)
- VK3501 QR Upright Sprinkler K8.0 (115)
- VK3502 QR Upright Sprinkler K8.0 (115)
- VK1021 SR Pendent Sprinkler K5.6 (80.6)
- VK2021 SR Pendent Sprinkler K8.0 (115)
- VK2022 SR Pendent Sprinkler K8.0 (115)

- VK3021 QR Pendent Sprinkler K5.6 (80.6)
- VK3521 QR Pendent Sprinkler K8.0 (115)
- VK3522 QR Pendent Sprinkler K8.0 (115)
- VK1181 SR Conventional Sprinkler K5.6 (80.6)
- VK1201 SR Conventional Sprinkler K8.0 (115)
- VK1202 SR Conventional Sprinkler K8.0 (115)
- VK3101 QR Conventional Sprinkler K5.6 (80.6)
- VK3541 QR Conventional Sprinkler K8.0 (115)
- VK3542 QR Conventional Sprinkler K8.0 (115)



Cancer and Reproductive Harm www.P65Warning.ca.gov

#### 2. OTHER APPLICABLE DOCUMENTS

For intended use and relevant conditions for the safe use of the specific sprinkler, refer to the appropriate Technical Data Sheet. In case an installed sprinkler needs to be replaced, refer to the appropriate Handling and Installation Instructions for the installation of the new sprinkler.

#### 3. MAINTAINING OPERATIONAL READINESS

#### **Functionality**

During fire conditions, the operating element fuses or shatters (depending on the type of sprinkler), releasing the pip cap and sealing assembly. Water flowing through the sprinkler orifice strikes the sprinkler deflector, forming a uniform spray pattern to control or extinguish the fire.



This section contains important safety information. Read and follow all information.

#### **Damaged or Compromised Sprinklers**

Damaged or compromised sprinklers will not operate properly which could lead to loss of life.

- NEVER clean, paint, or caulk sprinklers.
- NEVER apply soap, water, ammonia, adhesives, solvents or any other fluids on sprinklers.
- NEVER expose sprinklers to temperatures exceeding the maximum allowed ambient ceiling temperature. See the Technical Data Sheet.
- ALWAYS replace a compromised or damaged sprinkler.
- NEVER attempt to repair or reassemble a sprinkler.
- ALWAYS replace operated sprinklers and cover assemblies and sprinklers exposed to corrosive products of combustion.
- Replacement of sprinklers must only be performed following the instructions in section 4.

The following are examples in which sprinklers are considered damaged or compromised. Replace the sprinkler in the following cases:

- Sprinkler with a loss of fluid from the glass bulb or damage to the fusible element.
- Sprinklers or cover plate assemblies that have been field painted, caulked, or mechanically damaged.
- Sprinklers showing signs of extraordinary corrosion.

## **Model XT-1 Sprinklers**

#### Obstructions and obstacles

Obstructions and obstacles may compromise sprinkler discharge patterns which are critical for proper fire protection.

- NEVER attach items to sprinklers or hang items from the ceiling in an area protected with sprinklers.
- NEVER install walls in areas protected with sprinklers without having a specialized company verifying the design of the sprinkler system.
- ALWAYS remove obstructions and obstacles to sprinkler spray patterns.

### Sprinkler systems that have been subjected to a fire

Sprinkler systems that have been subjected to a fire must be returned to service as soon as possible.

- After an event of fire, the entire sprinkler system must be inspected for damage and repaired as necessary.
- Refer to the minimum requirements of the Authority Having Jurisdiction for replacement of sprinklers.
- · Consider the employment of a fire patrol as long as the sprinkler system is out of service.

#### Inspections and testing

The owner is responsible for having the sprinklers inspected and tested according to standards of the applicable approval body and to the requirements of the Authority Having Jurisdiction to maintain proper operating condition of the system.

Sprinklers must be inspected on a regular basis for corrosion, mechanical damage, obstructions, paint, etc.
 Frequency of inspections may vary due to corrosive atmospheres, water supplies, and activity around the sprinkler.

The applicable approval body or Authority Having Jurisdiction may require sprinklers to be replaced after a specified term of service.

• Refer to the standards of the applicable approval body, such as NFPA, FM, VdS, or LPCB, and the requirements of the Authority Having Jurisdiction for detailed inspection, testing and replacements requirements.

Sprinklers removed from the system for testing or for any other purpose must be replaced according to section 4.

#### 4. REMOVAL AND REPLACEMENT



Removal and replacement of sprinklers by insufficiently qualified personnel poses the risk of fatal consequences in case of fire.

• Removal or replacement of sprinklers must be performed by qualified personnel familiar with safe practices and applicable and recognized design and installation standards issued, for example, by NFPA, FM, VdS, or LPCB, and trained how to properly perform the installation procedures.



Removal and replacement of sprinklers will temporarily eliminate the fire protection capabilities of the sprinkler system.

- Consider the employment of a fire patrol in the affected area.
- Prior to proceeding, notify all Authorities Having Jurisdiction.

## **Operation and Maintenance**

## **Model XT-1 Sprinklers**

## WARNING

Re-installation of a removed sprinkler may compromise the operational safety of the sprinkler system.

- NEVER reinstall a removed sprinkler.
- ALWAYS use new sprinklers for replacement.
- 1. Select new sprinklers with identical performance characteristics as well as respective accessories such as escutcheons, cover plates, and protective caps. A stocked spare sprinkler cabinet may be provided for this purpose on site.
- 2. According to appropriate system description and/or valve instructions, remove the system from service, drain all water, and relieve all pressure on the piping.
- 3. Only for flush and concealed style sprinklers: Remove the ceiling ring or cover plate assembly of the old sprinkler by gently unthreading or pulling it off the sprinkler body (depends on the sprinkler model used).
- 4. Use the proper sprinkler wrench for the old sprinkler according to its Technical Data Sheet.
- 5. Only for flush and concealed style sprinklers, but not for domed concealed sprinklers: Replace the plastic protective cap over the old sprinkler and fit the wrench over the cap.
- 6. Use the wrench to remove the old sprinkler by turning it counterclockwise to unthread it from the piping.
- 7. Install the new sprinkler by following its Handling and Installation Instructions.
- 8. Place the system back in service and secure all valves.
- 9. Check for and repair all leaks.

#### **DISPOSAL**

At end of use the product described here should be disposed of via the national recycling system.

#### CONTACT

The sprinkler and accessories are available through Viking distributors only. Contact your local Viking sales office which can be found on our website:

Americas and Asia: www.vikinggroupinc.com/locations OR Europe, Middle East, Africa (EMEA): www.viking-emea.com/contact

#### Manufacturer:

The Viking Corporation 5150 Beltway SE Caledonia, MI 49316 Tel.: (800) 968–9501 Fax: 269-818-1680

Technical Services: 1-877-384-5464

techsvcs@vikingcorp.com

#### Importer EU:

Viking S.A. 21, Z.I, Haneboesch L-4562 Differdange / Niederkorn Tel.: +352 58 37 37 - 1 Fax: +352 58 37 36

vikinglux@viking-emea.com

### Asia Pacific (APAC) Main Office:

vikingAPAC@vikingcorp.com

The Viking Corporation (Far East) Pte. Ltd. 69 Tuas View Square Westlink Techpark, Singapore 637621 Tel: (+65) 6 278 4061 Fax: (+65) 6 278 4609

F\_031022 Rev 01 August 25, 2022