



TECHNICAL BULLETIN

April 1, 2010

For many years, Viking has utilized 130°F/54°C, OMEGALABEL[®] Series 21 temperature monitoring labels, model 21-130, applied to the outside of cartons used to ship 135°F/57°C concealed cover assemblies. The heat-sensitive dot on the label turns red or black when the carton has been exposed to ambient temperatures within +/- 2% of 130°F/54°C. Additional details about the product can be found at <u>http://www.Omega.com</u>.

In the unlikely event that a carton of 135°F/57°C concealed cover assemblies is found to include assemblies that have separated during shipment, the indicating labels are helpful to determine if the separation was due to mechanical separation or exposure of covers to high temperature. This determination can also be made by returning questionable covers to the Product Services Department through the warranty/claim return process.

The base part number for the 135°F/57°C cover assemblies that utilize these monitoring labels are:

- 10786 Flat-plate for VK 425 Residential
- 11225 Flat-plate for VK 404, 405, 406, 454, 625, 627
- 11451 Flat-plate for VK 408 HSW
- 11697 Large Diameter Flat-plate for VK 404, 405, 406, 454
- 12207 Domed for VK 436, 438, 458, 466, 468 Residential
- 12381 Domed for VK 102, 190, 192, 194, 196, 202, 302, 352, 353, 614, 616, 618
- 13501 Domed for VK 630, 631
- 13504 Flat-plate for VK 461, 462, 463, 464, 465, 632, 634
- 13642 Large Diameter Flat-plate for VK 461, 462, 463, 464, 465, 632, 634
- 13750 Flat-plate for VK 456, 457, 474 Residential
- 14934 Large Diameter Flat-plate for VK 456, 457, 474 Residential
- 15394 Square-plate for VK 456, 457, 461, 462, 464, 465, 632, 634, 474
- 15765 Large Diameter Flat-plate for VK 469
- And, any specially-painted or plated variations of these covers

Experiments were conducted on this product to insure the temperature monitoring labels operated as advertised. At 130°F/54°C, the dots turned red or black*, within two minutes. At 120°F/49°C, the dots did not darken, but stayed at the same light pink or very light gray*, as when the box leaves the factory. If the label is red or black*, it is possible the covers inside the box have been exposed to heat that could cause separation at the solder joint, and these covers should not be used without testing the integrity of the solder.

Please familiarize yourself with the contents of the label Viking attaches to the boxes of the 135°F/57°C covers seen on the following page.

*Depending on which label is used, the temperature indicator dot may turn red or black.



